

Practice: 634 - Waste Transfer**Scenario: #1 - Concrete Channel****Scenario Description:**

Installation of a concrete channel that consists of a slab with curb and footing on each side of the slab for the entire length of the channel to enable the facility manager to direct liquid waste to an existing collection basin and/or waste storage facility.

Water quality concerns will be addressed by preventing liquid waste from entering surface waters, and to facilitate timely land application of manure and wastewater at agronomic rates according to the CNMP. This scenario addresses the potential for surface water and groundwater quality degradation.

Associated practices may include: PS 313 Waste Storage Facility for storage structures; PS 533, Pumping Plant; PS 430, Irrigation Pipeline; PS 632, Solid/Liquid Waste Separation Facility; PS 468, Lined Waterway or Outlet; PS 590 Nutrient Management for waste application; PS 633, Waste Recycling.

Before Situation:

Current facility operations are allowing liquid waste to flow uncontrolled during periods of precipitation events or cleaning operations such that water resources can be contaminated.

After Situation:

Typical installation of a 12 foot wide 100' long concrete channel that consists of a 5" thick concrete slab with curbing on each side of the slab that is 2' high, 6" thick with footing for the entire length. The purpose is to transfer liquids or manure slurry from one area to an existing collection basin or waste storage facility. Includes safety chain for equipment.

Alternative configurations can consist of the installation of a more narrow or wider channel that may or may not have curbs or a deeper shaped channel and may include a half pipe on the bottom.

Scenario Feature Measure: Bottom surface area of concrete channel

Scenario Unit: Square Foot

Scenario Typical Size: 1,200

Scenario Cost: \$11,328.17

Scenario Cost/Unit: \$9.44

Cost Details (by category):

Component Name	ID	Component Description	Unit	Price (\$/unit)	Quantity	Cost
Equipment/Installation						
Concrete, CIP, slab on grade, reinforced	37	Steel reinforced concrete formed and cast-in-placed as a slab on grade by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic yard	\$173.70	22	\$3,821.40
Concrete, CIP, formed reinforced	38	Steel reinforced concrete formed and cast-in-placed in formed structures such as walls or suspended slabs by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic yard	\$378.21	11	\$4,160.31
Dozer, 80 HP	929	Track mounted Dozer with horsepower range of 60 to 90. Equipment and power unit costs. Labor not included.	Hour	\$69.96	8	\$559.68
Excavation, common earth, small equipment, 50 ft	1220	Bulk excavation of common earth with dozer <100 HP with average push distance of 50 feet. Includes equipment and labor.	Cubic Yard	\$2.54	4	\$10.16
Labor						
General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	\$18.71	40	\$748.40
Equipment Operators, Heavy	233	Includes: Cranes, Hydraulic Excavators >=50 HP, Dozers, Paving Machines, Rock Trenchers, Trenchers >=12", Dump Trucks, Ag Equipment >=150 HP, Scrapers, Water Wagons.	Hour	\$25.79	8	\$206.32
Supervisor or Manager	234	Labor involving supervision or management activities. Includes crew supervisors, foremen and farm/ranch managers time required for adopting new technology, etc.	Hour	\$37.49	24	\$899.76

Materials

Materials

Safety gate, span manure transfer channel or chute	1952	Safety gate to span manure transfer channel at push off wall or chute outlet. Minimum of 4' tall with openings that will not pass a 6" or larger sphere. Includes materials only.	Foot	\$15.29	16	\$244.64
Aggregate, Gravel, Ungraded, Quarry Run	1099	Includes materials, equipment and labor	Cubic yard	\$15.82	26	\$411.32

Mobilization

Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	\$266.18	1	\$266.18
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Practice: 634 - Waste Transfer**Scenario: #2 - Gravity flow, <= 18-inch diameter conduit****Scenario Description:**

Gravity flow conduit is typically a large diameter water tight sanitary sewer pipe used to transfer manure by gravity from one location to another. The gravity transfer system typically consists of an existing inlet structure or hopper with attachment to a smooth interior large diameter pipe. The pipe conveys the slurry waste liquid between the waste collection point and a manure storage or waste treatment structure. Adequate head on the pipe flow or change in elevation must be available for the gravity system to function and should be evaluated by the design engineer. This practice includes the pipe attachment to an existing inlet structure and all other fittings, trench excavation and backfill, labor and a equipment for installation.

This conduit is part of a manure transfer system for a planned waste management or comprehensive nutrient management plan. This scenario addresses the transport of liquid waste to a waste storage or treatment facility to prevent a water quality resource concern of excessive nutrients/organics and harmful levels of pathogens in surface water and/or excessive nutrients/organics in ground water.

Associated practices may include: PS 313 Waste Storage Facility for storage structures; PS 533, Pumping Plant; PS 430, Irrigation Pipeline; PS 632, Solid/Liquid Waste Separation Facility; PS 468, Lined Waterway or Outlet; PS 590 Nutrient Management for waste application; PS 633, Waste Recycling.

Before Situation:

An area of waste production is separated from the waste storage facility and current operations may cause water quality concerns as it is not efficient in transporting the waste to the storage. The site has a change in elevation between production area and treatment or storage structure that is adequate to provide sufficient head for a gravity flow conduit to transport the slurry waste liquid stream.

After Situation:

Install a 150 foot long 18" diameter water tight pipe to transfer manure by gravity from one location to another. A gravity transfer system typically consists of a sealed inlet at an existing waste collection structure to a smooth interior 18" sewer grade pipe that will gravity flow to an outlet at a site of manure treatment or storage. This scenario includes the pipe, inlet, outlet, couplers and all other fittings, trench excavation, pipe bedding and backfill. The site should be evaluated by the designing engineer to make sure there is adequate elevation drop before contracting. If required an inlet structure may be contracted under another scenario.

The transfer conduit will provide collection and containment of the manure slurry, thereby protecting water quality resources.

Scenario Feature Measure: Length of pipe installed

Scenario Unit: Feet

Scenario Typical Size: 150

Scenario Cost: \$3,714.68

Scenario Cost/Unit: \$24.76

Cost Details (by category):

Component Name	ID	Component Description	Unit	Price (\$/unit)	Quantity	Cost
Equipment/Installation						
Excavation, Common Earth, side cast, small equipment	48	Bulk excavation and side casting of common earth with hydraulic excavator with less than 1 CY capacity. Includes equipment and labor.	Cubic yard	\$2.12	97	\$205.64
Earthfill, Manually Compacted	50	Earthfill, manually compacted, includes equipment and labor	Cubic yard	\$5.17	57	\$294.69
Earthfill, Dumped and Spread	51	Earthfill, dumped and spread without compaction effort, includes equipment and labor	Cubic yard	\$3.23	45	\$145.35
Labor						
General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	\$18.71	24	\$449.04
Supervisor or Manager	234	Labor involving supervision or management activities. Includes crew supervisors, foremen and farm/ranch managers time required for adopting new technology, etc.	Hour	\$37.49	10	\$374.90
Materials						
Pipe, HDPE, CPT, Double Wall, Soil Tight, 18"	1245	Pipe, Corrugated HDPE Double Wall, 18" diameter with soil tight joints - AASHTO M294. Material cost only.	Foot	\$11.07	150	\$1,660.50
Aggregate, Sand, Graded, Washed	45	Sand, typical ASTM C33 gradation, includes materials, equipment and labor to transport and place	Cubic yard	\$22.65	10	\$226.50

Mobilization

Mobilization, small equipment	1138	Equipment <70 HP but can't be transported by a pick-up truck or with typical weights between 3,500 to 14,000 pounds.	Each	\$179.03	2	\$358.06
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Practice: 634 - Waste Transfer**Scenario: #3 - Gravity flow, > 18-inch diameter conduit****Scenario Description:**

Gravity flow conduit is typically a large diameter water tight sanitary sewer pipe used to transfer manure by gravity from one location to another. The gravity transfer system typically consists of an existing inlet structure or hopper with attachment to a smooth interior large diameter pipe. The pipe conveys the slurry waste liquid between the waste collection point and a manure storage or waste treatment structure. Adequate head on the pipe flow or change in elevation must be available for the gravity system to function and should be evaluated by the design engineer. This practice includes the pipe attachment to an existing inlet structure and all other fittings, trench excavation and backfill, labor and a equipment for installation.

This conduit is part of a manure transfer system for a planned waste management or comprehensive nutrient management plan. This scenario addresses the transport of liquid waste to a waste storage or treatment facility to prevent a water quality resource concern of excessive nutrients/organics and harmful levels of pathogens in surface water and/or excessive nutrients/organics in ground water.

Associated practices may include: PS 313 Waste Storage Facility for storage structures; PS 533, Pumping Plant; PS 430, Irrigation Pipeline; PS 632, Solid/Liquid Waste Separation Facility; PS 468, Lined Waterway or Outlet; PS 590 Nutrient Management for waste application; PS 633, Waste Recycling.

Before Situation:

An area of waste production is separated from the waste storage facility and current operations may cause water quality concerns as it is not efficient in transporting the waste to the storage. The site has a change in elevation between production area and treatment or storage structure that is adequate to provide sufficient head for a gravity flow conduit to transport the slurry waste liquid stream.

After Situation:

Install a 150 foot long 30" diameter water tight pipe to transfer manure by gravity from one location to another. A gravity transfer system typically consists of a sealed inlet at an existing waste collection structure to a smooth interior 30" sewer grade pipe that will gravity flow to an outlet at a site of manure treatment or storage. This scenario includes the pipe, inlet, outlet, couplers and all other fittings, trench excavation, pipe bedding and backfill. The site should be evaluated by the designing engineer to make sure there is adequate elevation drop before contracting. If required an inlet structure may be contracted under another scenario.

The transfer conduit will provide collection and containment of the manure slurry, thereby protecting water quality resources.

Scenario Feature Measure: Length of pipe installed

Scenario Unit: Feet

Scenario Typical Size: 150

Scenario Cost: \$6,258.49

Scenario Cost/Unit: \$41.72

Cost Details (by category):

Component Name	ID	Component Description	Unit	Price (\$/unit)	Quantity	Cost
Equipment/Installation						
Excavation, Common Earth, side cast, small equipment	48	Bulk excavation and side casting of common earth with hydraulic excavator with less than 1 CY capacity. Includes equipment and labor.	Cubic yard	\$2.12	125	\$265.00
Earthfill, Manually Compacted	50	Earthfill, manually compacted, includes equipment and labor	Cubic yard	\$5.17	57	\$294.69
Earthfill, Dumped and Spread	51	Earthfill, dumped and spread without compaction effort, includes equipment and labor	Cubic yard	\$3.23	45	\$145.35
Labor						
General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	\$18.71	24	\$449.04
Supervisor or Manager	234	Labor involving supervision or management activities. Includes crew supervisors, foremen and farm/ranch managers time required for adopting new technology, etc.	Hour	\$37.49	10	\$374.90
Materials						
Aggregate, Sand, Graded, Washed	45	Sand, typical ASTM C33 gradation, includes materials, equipment and labor to transport and place	Cubic yard	\$22.65	13	\$294.45
Pipe, HDPE, CPT, Double Wall, Soil Tight, 30"	1247	Pipe, Corrugated HDPE Double Wall, 30" diameter with soil tight joints - AASHTO M294. Material cost only.	Foot	\$27.18	150	\$4,077.00

Mobilization

Mobilization, small equipment	1138	Equipment <70 HP but can't be transported by a pick-up truck or with typical weights between 3,500 to 14,000 pounds.	Each	\$179.03	2	\$358.06
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Practice: 634 - Waste Transfer**Scenario: #4 - Pressure flow, <= 6-inch diameter conduit****Scenario Description:**

Pressure flow pipeline used to transfer manure wastewater by pumping from the waste storage pond to the field where it is to be applied according to the CNMP. These pipelines may also be utilized to transfer waste within the waste treatment system. Pressure flow transfer pipelines can be between 3" and 12" diameter but 6" diameter is a commonly used pipe size. Pressure pipe will handle an internal pumping pressure between 130 and 200 psi depending on the designed pumping system and must have gasketed joints to seal for the wastewater transfer.

The pressure pipe moves the water by pumping from the intake riser location, through a buried mainline with outlet risers spaced at 300 ft intervals for a traveler applicator. This practice includes the pipe plus an inlet riser structure, clean-out risers and outlet risers plus all other valves and fittings, trench excavation and backfill, labor and a equipment for installation. Appurtenances include: couplings, fittings, air vents, pressure relief valves, thrust blocks, risers, and inline valves, and are included in the cost of pipe material (additional 10% of pipe material quantity). Cost of appurtenances does not include flow meters or backflow preventers. Typical installation applies to soils with no special bedding requirements.

This pipeline is part of a manure transfer system for a planned waste management or comprehensive nutrient management plan. This scenario addresses the transport of liquid waste to a waste storage or treatment facility to prevent a water quality resource concern of excessive nutrients/organics and harmful levels of pathogens in surface water and/or excessive nutrients/organics in ground water.

Associated practices may include: PS 313 Waste Storage Facility for storage structures; PS 533, Pumping Plant; PS 430, Irrigation Pipeline; PS 632, Solid/Liquid Waste Separation Facility; PS 468, Lined Waterway or Outlet; PS 590 Nutrient Management for waste application; PS 633, Waste Recycling; PS 635, Vegetated Treatment Area.

Before Situation:

The waste storage structure is separated from the application fields where wastewater nutrients are needed. Soil nutrients in the near fields have high phosphorus levels from over application near the waste storage facility. The current application operation is high in the use of time and energy and may cause water quality concerns as it is not efficient in transporting the waste to the field.

After Situation:

Install a 1000 foot long 6 inch diameter PVC gasketed IPS pipe that has an SDR of 21 and is water tight under pressure flow to transfer the manure wastewater. An inlet riser and is located near the pump site of the waste storage pond and designed for the desired pressure and flow for the application system. This scenario includes the pipe, inlet riser, couplers, air-vac vents, all other fittings, and risers placed as specified by the design, trench excavation, pipe bedding and backfill. The site should be evaluated by the designing engineer to make sure the design will function.

The transfer pipeline will deliver the manure slurry to the fields for agronomic nutrient utilization according to the CNMP, thereby protecting water quality resources.

Scenario Feature Measure: Length of pipe installed

Scenario Unit: Feet

Scenario Typical Size: 1,000

Scenario Cost: \$12,036.36

Scenario Cost/Unit: \$12.04

Cost Details (by category):

Component Name	ID	Component Description	Unit	Price (\$/unit)	Quantity	Cost
Equipment/Installation						
Concrete, CIP, formless, non reinforced	36	Non reinforced concrete cast-in-placed without forms by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic yard	\$119.70	1	\$119.70
Earthfill, Manually Compacted	50	Earthfill, manually compacted, includes equipment and labor	Cubic yard	\$5.17	90	\$465.30
Trenching, Earth, loam, 24" x 48"	54	Trenching, earth, loam, 24" wide x 48" depth, includes equipment and labor for trenching and backfilling	Foot	\$2.82	1000	\$2,820.00
Labor						
General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	\$18.71	40	\$748.40

Labor

Supervisor or Manager	234	Labor involving supervision or management activities. Includes crew supervisors, foremen and farm/ranch managers time required for adopting new technology, etc.	Hour	\$37.49	10	\$374.90
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Materials

Pipe, PVC, 6", SDR 21	987	Materials: - 6" - PVC - SDR 21 200 psi - ASTM D2241	Foot	\$6.50	1100	\$7,150.00
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Mobilization

Mobilization, small equipment	1138	Equipment <70 HP but can't be transported by a pick-up truck or with typical weights between 3,500 to 14,000 pounds.	Each	\$179.03	2	\$358.06
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Practice: 634 - Waste Transfer**Scenario: #5 - Pressure flow, 8-inch diameter conduit****Scenario Description:**

Pressure flow pipeline used to transfer manure wastewater by pumping from the waste storage pond to the field where it is to be applied according to the CNMP. These pipelines may also be utilized to transfer waste within the waste treatment system. Pressure flow transfer pipelines can be between 3" and 12" diameter but 8" diameter is a commonly used pipe size. Pressure pipe will handle an internal pumping pressure between 130 and 200 psi depending on the designed pumping system and must have gasketed joints to seal for the wastewater transfer.

The pressure pipe moves the water by pumping from the intake riser location, through a buried mainline with outlet risers spaced at 300 ft intervals for a traveler applicator. This practice includes the pipe plus an inlet riser structure, clean-out risers and outlet risers plus all other valves and fittings, trench excavation and backfill, labor and a equipment for installation. Appurtenances include: couplings, fittings, air vents, pressure relief valves, thrust blocks, risers, and inline valves, and are included in the cost of pipe material (additional 10% of pipe material quantity). Cost of appurtenances does not include flow meters or backflow preventers. Typical installation applies to soils with no special bedding requirements.

This pipeline is part of a manure transfer system for a planned waste management or comprehensive nutrient management plan. This scenario addresses the transport of liquid waste to a waste storage or treatment facility to prevent a water quality resource concern of excessive nutrients/organics and harmful levels of pathogens in surface water and/or excessive nutrients/organics in ground water.

Associated practices may include: PS 313 Waste Storage Facility for storage structures; PS 533, Pumping Plant; PS 430, Irrigation Pipeline; PS 632, Solid/Liquid Waste Separation Facility; PS 468, Lined Waterway or Outlet; PS 590 Nutrient Management for waste application; PS 633, Waste Recycling; PS 635, Vegetated Treatment Area.

Before Situation:

The waste storage structure is separated from the application fields where wastewater nutrients are needed. Soil nutrients in the near fields have high phosphorus levels from over application near the waste storage facility. The current application operation is high in the use of time and energy and may cause water quality concerns as it is not efficient in transporting the waste to the field.

After Situation:

Install a 1000 foot long 8 inch diameter PVC gasketed IPS pipe that has an SDR of 21 and is water tight under pressure flow to transfer the manure wastewater. An inlet riser and is located near the pump site of the waste storage pond and designed for the desired pressure and flow for the application system. This scenario includes the pipe, inlet riser, couplers, air-vac vents, all other fittings, and risers placed as specified by the design, trench excavation, pipe bedding and backfill. The site should be evaluated by the designing engineer to make sure the design will function.

Scenario Feature Measure: Length of pipe installed

Scenario Unit: Feet

Scenario Typical Size: 1,000

Scenario Cost: \$16,920.36

Scenario Cost/Unit: \$16.92

Cost Details (by category):

Component Name	ID	Component Description	Unit	Price (\$/unit)	Quantity	Cost
Equipment/Installation						
Concrete, CIP, formless, non reinforced	36	Non reinforced concrete cast-in-placed without forms by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic yard	\$119.70	1	\$119.70
Earthfill, Manually Compacted	50	Earthfill, manually compacted, includes equipment and labor	Cubic yard	\$5.17	90	\$465.30
Trenching, Earth, loam, 24" x 48"	54	Trenching, earth, loam, 24" wide x 48" depth, includes equipment and labor for trenching and backfilling	Foot	\$2.82	1000	\$2,820.00
Labor						
General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	\$18.71	40	\$748.40
Supervisor or Manager	234	Labor involving supervision or management activities. Includes crew supervisors, foremen and farm/ranch managers time required for adopting new technology, etc.	Hour	\$37.49	10	\$374.90

Materials

Pipe, PVC, 8", SDR 21	988	Materials: - 8" - PVC - SDR 21 200 psi - ASTM D2241	Foot	\$10.94	1100	\$12,034.00
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Mobilization

Mobilization, small equipment	1138	Equipment <70 HP but can't be transported by a pick-up truck or with typical weights between 3,500 to 14,000 pounds.	Each	\$179.03	2	\$358.06
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Practice: 634 - Waste Transfer**Scenario: #6 - Pressure flow, 10-inch diameter conduit****Scenario Description:**

PVC pipelines are used to transfer manure wastewater by a low pressure pump from the waste storage pond to the field where it is applied according to the CNMP. These pipelines may also be utilized to transfer waste within the waste treatment system. PVC transfer pipelines can be between 3" and 30" diameter. This practice includes the pipe plus an inlet riser structure, clean-out risers and outlet risers plus all other valves and fittings, trench excavation and backfill, labor and a equipment for installation. Appurtenances include: couplings, fittings, air vents, pressure relief valves, thrust blocks, risers, and inline valves, and are included in the cost of pipe material (additional 10% of pipe material quantity). Cost of appurtenances does not include flow meters or backflow preventers. Typical installation applies to soils with no special bedding requirements.

This pipeline is part of a manure transfer system for a planned waste management or comprehensive nutrient management plan. This scenario addresses the transport of liquid waste to prevent a water quality resource concern of excessive nutrients/organics and harmful levels of pathogens in surface water and/or excessive nutrients/organics in ground water.

Associated practices may include: PS 313 Waste Storage Facility for storage structures; PS 533, Pumping Plant; PS 430, Irrigation Pipeline; PS 632, Solid/Liquid Waste Separation Facility; PS 468, Lined Waterway or Outlet; PS 590 Nutrient Management for waste application; PS 633, Waste Recycling; PS 635, Vegetated Treatment Area.

Before Situation:

The waste storage structure is separated from the application fields where wastewater nutrients are needed or other components of the waste management system. Soil nutrients in the near fields have high phosphorus levels from over application near the waste storage facility. The current application operation is high in the use of time and energy and may cause water quality concerns as it is not efficient in transporting the waste to the field.

After Situation:

Install a 1000 foot long 10 inch diameter PVC gasketed IPS pipe and is water tight to transfer the manure an/or wastewater. This scenario includes the pipe, inlet riser, couplers, air-vac vents, all other fittings, and risers placed as specified by the design, trench excavation, pipe bedding and backfill. The site should be evaluated by the designing engineer to make sure the design will function.

Scenario Feature Measure: Length of pipe installed

Scenario Unit: Feet

Scenario Typical Size: 1,000

Scenario Cost: \$22,754.65

Scenario Cost/Unit: \$22.75

Cost Details (by category):

Component Name	ID	Component Description	Unit	Price (\$/unit)	Quantity	Cost
Equipment/Installation						
Trenching, Earth, loam, 24" x 48"	54	Trenching, earth, loam, 24" wide x 48" depth, includes equipment and labor for trenching and backfilling	Foot	\$2.82	1000	\$2,820.00
Earthfill, Manually Compacted	50	Earthfill, manually compacted, includes equipment and labor	Cubic yard	\$5.17	127	\$656.59
Concrete, CIP, formless, non reinforced	36	Non reinforced concrete cast-in-placed without forms by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic yard	\$119.70	1	\$119.70
Labor						
General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	\$18.71	40	\$748.40
Supervisor or Manager	234	Labor involving supervision or management activities. Includes crew supervisors, foremen and farm/ranch managers time required for adopting new technology, etc.	Hour	\$37.49	10	\$374.90
Materials						
Pipe, PVC, 10", SDR 21	1714	Materials: - 10" - PVC - SDR 21 - ASTM D2241	Foot	\$16.07	1100	\$17,677.00
Mobilization						
Mobilization, small equipment	1138	Equipment <70 HP but can't be transported by a pick-up truck or with typical weights between 3,500 to 14,000 pounds.	Each	\$179.03	2	\$358.06

Practice: 634 - Waste Transfer**Scenario: #7 - Pressure flow, >= 12-inch diameter conduit****Scenario Description:**

PVC pipelines are used to transfer manure wastewater by a low pressure pump from the waste storage pond to the field where it is applied according to the CNMP. These pipelines may also be utilized to transfer waste within the waste treatment system. PVC transfer pipelines can be between 3" and 30" diameter. This practice includes the pipe plus an inlet riser structure, clean-out risers and outlet risers plus all other valves and fittings, trench excavation and backfill, labor and a equipment for installation. Appurtenances include: couplings, fittings, air vents, pressure relief valves, thrust blocks, risers, and inline valves, and are included in the cost of pipe material (additional 10% of pipe material quantity). Cost of appurtenances does not include flow meters or backflow preventers. Typical installation applies to soils with no special bedding requirements.

This pipeline is part of a manure transfer system for a planned waste management or comprehensive nutrient management plan. This scenario addresses the transport of liquid waste to prevent a water quality resource concern of excessive nutrients/organics and harmful levels of pathogens in surface water and/or excessive nutrients/organics in ground water.

Associated practices may include: PS 313 Waste Storage Facility for storage structures; PS 533, Pumping Plant; PS 430, Irrigation Pipeline; PS 632, Solid/Liquid Waste Separation Facility; PS 468, Lined Waterway or Outlet; PS 590 Nutrient Management for waste application; PS 633, Waste Recycling; PS 635, Vegetated Treatment Area.

Before Situation:

The waste storage structure is separated from the application fields where wastewater nutrients are needed or other components of the waste management system. Soil nutrients in the near fields have high phosphorus levels from over application near the waste storage facility. The current application operation is high in the use of time and energy and may cause water quality concerns as it is not efficient in transporting the waste to the field.

After Situation:

Install a 300 foot long 12 inch diameter PVC gasketed IPS pipe and is water tight to transfer the manure an/or wastewater. This scenario includes the pipe, inlet riser, couplers, air-vac vents, all other fittings, and risers placed as specified by the design, trench excavation, pipe bedding and backfill. The site should be evaluated by the designing engineer to make sure the design will function.

Scenario Feature Measure: Length of pipe installed

Scenario Unit: Feet

Scenario Typical Size: 300

Scenario Cost: \$10,128.33

Scenario Cost/Unit: \$33.76

Cost Details (by category):

Component Name	ID	Component Description	Unit	Price (\$/unit)	Quantity	Cost
Equipment/Installation						
Concrete, CIP, formless, non reinforced	36	Non reinforced concrete cast-in-placed without forms by chute placement. Typical strength is 3000 to 4000 psi. Includes materials, labor and equipment to transport, place and finish.	Cubic yard	\$119.70	2	\$239.40
Excavation, Common Earth, side cast, small equipment	48	Bulk excavation and side casting of common earth with hydraulic excavator with less than 1 CY capacity. Includes equipment and labor.	Cubic yard	\$2.12	97	\$205.64
Earthfill, Manually Compacted	50	Earthfill, manually compacted, includes equipment and labor	Cubic yard	\$5.17	89	\$460.13
Labor						
General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	\$18.71	40	\$748.40
Supervisor or Manager	234	Labor involving supervision or management activities. Includes crew supervisors, foremen and farm/ranch managers time required for adopting new technology, etc.	Hour	\$37.49	10	\$374.90
Materials						
Pipe, PVC, 12", SDR 21	1717	Materials: - 12" - PVC - SDR 21 - ASTM D2241	Foot	\$23.46	330	\$7,741.80

Mobilization

Mobilization

Mobilization, small equipment	1138	Equipment <70 HP but can't be transported by a pick-up truck or with typical weights between 3,500 to 14,000 pounds.	Each	\$179.03	2	\$358.06
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